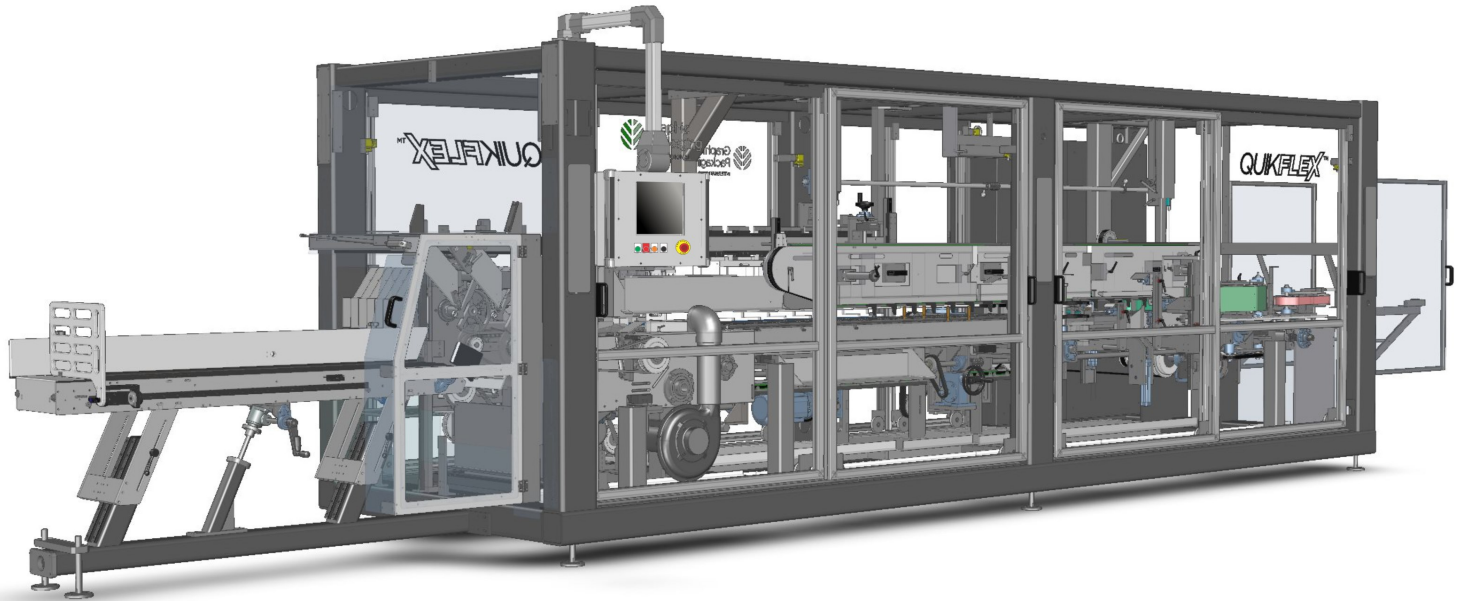


# QUIKFLEX™ 400



**Small footprint, continuous motion  
packaging system designed to be as  
flexible as your marketplace**

**The QuikFlex™400 system for fully enclosed packaging is an ideal footprint for moderate speed requirements over a wide range of pack counts and configurations.**

### Machinery Highlights

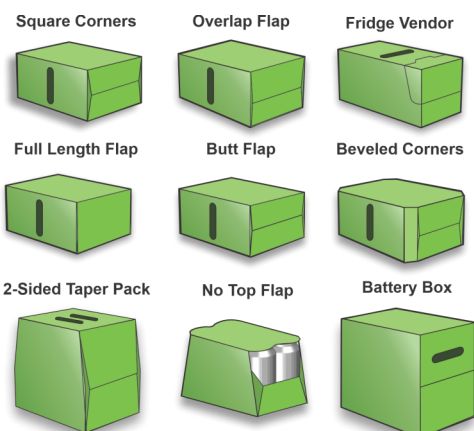
#### No-tool changeover

- Our toolless changeover technology is quick, simple and repeatable, eliminating time-consuming fine tuning
- Our IQ tablet with changeover checklist and video help enable proven changeover times of 15-30 minutes depending on the change required

#### Functional design, easy access construction

- Heavy-duty tubular steel frame with corrosion-resistant coatings and materials
- Full height, clear visibility and sliding guard doors provide easy walk-in access to the machine
- Full servo drive offers flexibility and smooth control

#### More production, less maintenance



#### Machine features (standard)

- GPI IQ tablet - technical & parts manuals, 3D part viewer & changeover checklist
- Runs multi-diameter/height products
- Ergonomic waist high 6ft (1.8m) carton magazine with approximately 1350 carton capacity
- Market-proven segment wheel feeder
- High-volume air assist carton opening
- Wedge metering for smooth product infeed
- Powered chain-driven overhead
- Narrow pack 2x2 53mm capability
- Hot melt glue closure
- Tankless hot melt glue system
- Automatic prime and clean-out features
- Automatic oil system with low level alarm

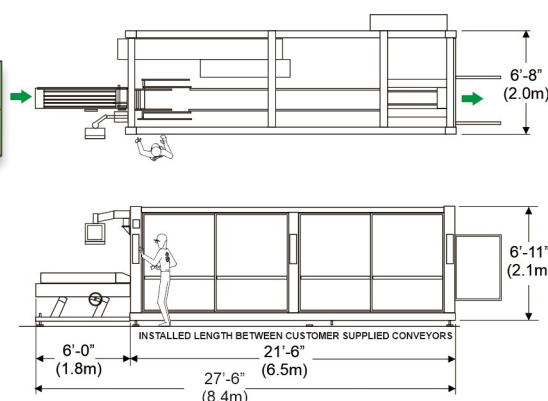
#### Machine features (optional)

- Change parts for additional product and/or package formats
- 4' (1.2m) extended carton magazine, 2250 total carton capacity
- Automatic tank feed

#### Ancillary equipment

- Turner/divider/reject units
- Machine can pull up to 15ft (4.5m) of upstream customer conveyor

#### Value-added products and



#### Specifications

##### Speed

Bottle operation at speeds up to:

Pitch	Line	Surge
6.25"	150ppm	180ppm
12.5"	75ppm	90ppm

Can operation at speeds up to:

Pitch	Line	Surge
6.25"	150ppm	180ppm
12.5"	75ppm	90ppm

(ppm = packs per minute)

#### Package configuration

- 4-, 6-, 8-, 9-, 10-, 12-, 15-, 16-, 18-, 20- & 24-packs
- Range dependent on primary container diameters

#### Primary container size ranges

- Diameter: 2.1" (53mm) to 3" (76mm)
- Height: 3.4" (86mm) to 9.8" (250mm)

#### Machine frame dimensions

- 21' - 6" long, 6' - 8" wide, 6' - 11" high (6.5m x 2.0m x 2.1m)

#### Standard machine elevation

- 42" +2/-3" (1067mm +51/-76mm)

#### Machine weight

- Approx. 15,000lbs (6,900 kg)

#### Electrical

- Machine: 400/460 VAC, 50/60 Hz

#### Air requirements

- 65 PSI—17CFM (4.5 Bar—28.9 m3/h)

#### services

Predictive maintenance program (PMP)