









The machine and carton have been designed to create an economical paperboard multi-pack for the full range of single serve PET bottles. A unique carton design provides an on-the-shelf differentiation from other multi-packs by combining both a beautifully printable paperboard billboard with a portion of the bottles still being visible.

Machine Features

Standard

- · Automatic oil system
- Product metering via starwheels and gripper selector
- 4.5 ft (1.5m) 2800 carton powered magazine
- 3 Arm rotary carton feeder
- Driven overhead flight system with pack capture lugs
- · Glued corner gussets

Frame

 Heavy duty welded tubular painted steel frame with corrosion resistant components

Guards

 With full height, clear visibility, sliding guard doors providing easy walk-In access to the machine.

Optional

- Automatic grease system
- · Venturi vacuum generator

Specifications

Standard Machine Elevation

41-3/8" +/- 2" (1050mm +/-50mm)

Machine Weight

Approx. 17,000lbs (8,000 kg)

Air Requirements

80psi - 4 SCFM (6 bar - 7 m3/h)

Electrical

400/460 VAC 50/60 Hz

Main Drive Motors

AC Gearmotor

Ancillary Equipment

Additional divider reject unit (for 3+ way divide with reject)

Changeover

No-tool changeovers are quick, simple and repeatable

Time

15 minutes (format change)30 minutes (product / change)

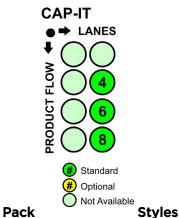
Primary Container Size Ranges

PET Bottles with neck ring

Diameter: 2.125" (55mm) to 3.75" (94mm) Height: 6" (152mm) to 10.5" (266mm)

Pack Formats

2x2, 2x3, 2x4



Patented CAP-IT carton with star-burst capturing neck ring and folded and glued corner gussets.

Speed / Pitches

12-1/2"

Format	Line	Surge
2x2x1	175ppm	200ppm
2x3x1	175ppm	200ppm
2x4x1	150ppm	180ppm

Machine Footprint

